



ELECTRONICS

SERVICE TIP	
Product:	Refrigerators
Tip Date:	1/29/2015
Models:	All Refrigerators

Subject: Interior Liner Cracks, **Non-Warranty Repair Only**

Symptom: Interior liners or door liners on refrigerators can crack. The reason for the interior crack may be due to the customer dropping something heavy on the liner, or the customer may have used a chemical cleaning substance, which caused the liner to crack.

Impact Crack



Crack from Chemicals



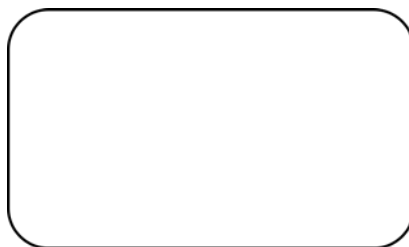
Solution: Use Liner Repair Kit to seal the crack and cover it with a sticker

Repair Kit Part # DA81-06100A

Parts in the Kit:



Silicone Sealant

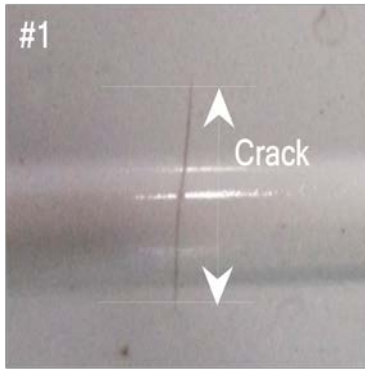


Stickers (30 count)

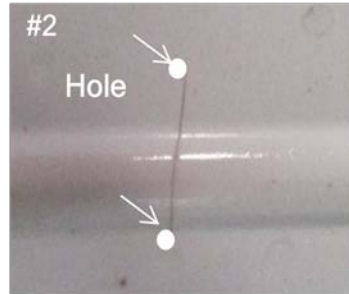


Instructions

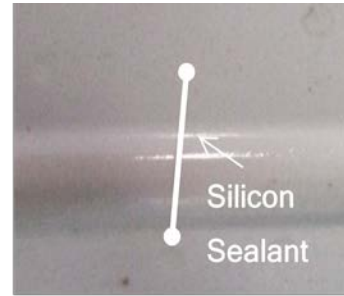
Repair Procedure (Impact Crack)



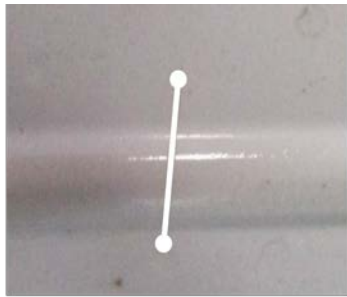
#1 Clean up the dust and moisture around the crack



#2 Drill a hole about 1/8 of an inch in size at either side of the crack near its end points to prevent the crack from becoming bigger



#3 Fill up the crack and holes with silicon sealant



#4 Clean up silicon residue around crack



#5 Paste a label sticker on the crack area

➤ If the crack was caused by a Chemical solution, simply clean the area and apply the sticker.



Liners with full length cracks are non-repairable

